

# **Nilfisk IVT1000CR SAFE-PAK**

**The Nilfisk SAFE-PAK is a container specially designed for the collection, containment and disposal of potent compounds.**

**The unit is designed to be disposable. The upper and lower halves of the container are sealed and are not meant to be separated.**

**Inside the SAFE-PAK is a standard Nilfisk 2-ply paper dust bag and a standard Nilfisk HEPA filter. The paper bag is attached to the backside of the container inlet. The HEPA filter is attached to the underside of the upper container (see diagram on next page).**

**A yellow safety cap is provided to close off the inlet of the SAFE-PAK when the device is not in use or for transportation during disposal.**

**In addition a Safe-Seal label is provided to close off the exhaust port of the SAFE-PAK just prior to disposal.**

**A - Upper container  
(ABS plastic)**

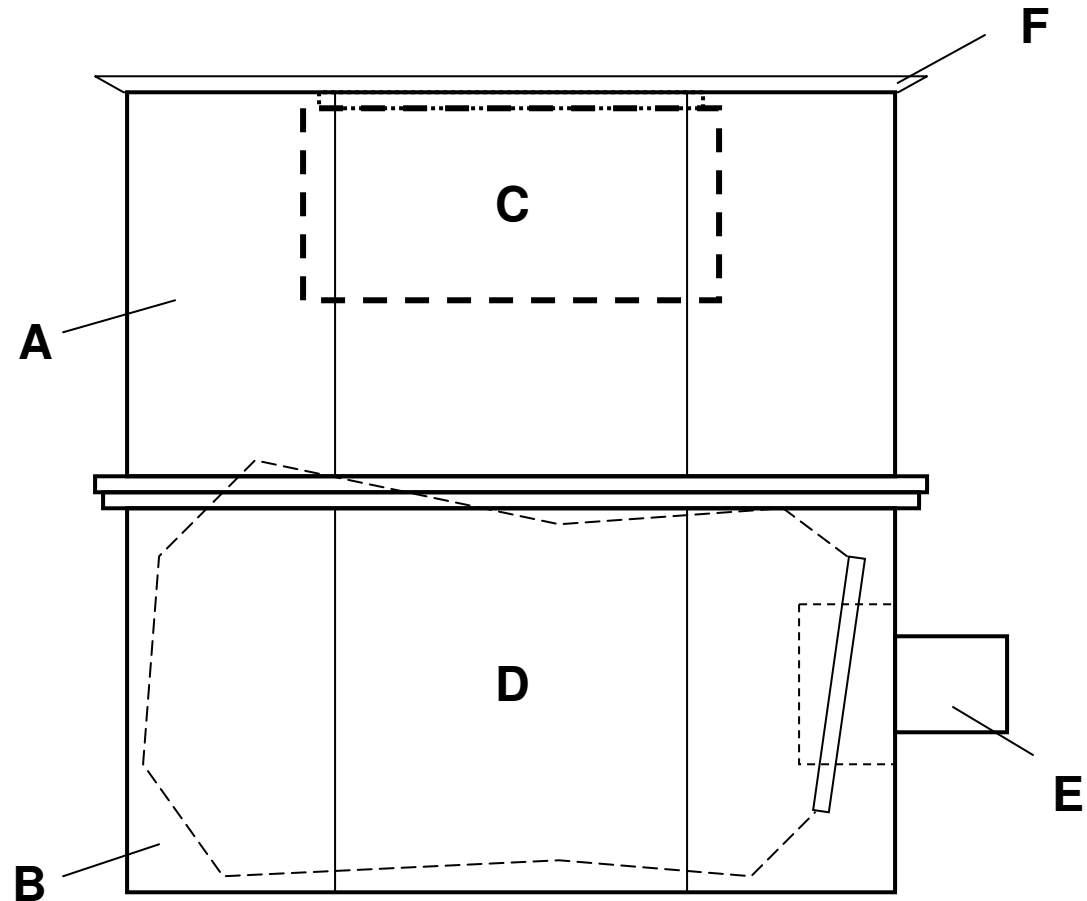
**B - Lower container  
(ABS plastic)**

**C- Nilfisk HEPA filter  
P/N 01727631  
Efficiency: 99.97%  
for particles 0.3 micron  
and smaller**

**D- Nilfisk dust bag  
P/N 81620000  
2-ply filter paper  
Efficiency 99.7% for  
particles 3 micron and  
smaller**

**E- ABS plastic inlet, 32mm**

**F- ABS mounting plate**



## **IVT1000CR SAFE-PAK**

## Suggested guidelines for removing and replacing SAFE-PAK container on Nilfisk IVT1000CR Machine.

**Note:** If this vacuum cleaner is used to collect hazardous or toxic materials, do not attempt to open or empty its contents without the proper personal protective clothing and respiratory protection.

To list all toxic and hazardous substances would be beyond the scope of these instructions. It is the employer's and operator's responsibility to identify hazardous or toxic substances which may be collected by the vacuum during operation. Such information must be communicated to operators and other potential users of this equipment.

All disposed filters, bags, and debris should be treated as a hazardous substance and must be disposed in accordance with all federal, state, and local regulations.

## **Suggested guidelines for removing and replacing SAFE-PAK container on Nilfisk IVT1000CR Machine *(continued)***

1. If the decision has been made to reuse the working hose and accessory tools, disconnect them from the inlet of the SAFE-PAK.
2. Place the yellow safety cap over the inlet of the Safe-Pak (see next page for illustration). If no cap is available; the use of an suitable adhesive tape is recommended to seal off the inlet.
3. Release the clamp ring that secures the top of the SAFE-PAK to the vacuum.
4. Remove the motorhead and upper container of the vacuum from the top of the SAFE-PAK.
5. Use the “Safe-Seal” label to cover the exhaust port of the SAFE-PAK (see next page for illustration).
6. Release the clamp ring that secures the SAFE-PAK to the vacuum machine trolley.
7. Remove SAFE-PAK and dispose of entire unit in accordance with all federal, state and local regulations.
8. Place a fresh SAFE-PAK in the machine trolley and secure in place using the trolley clamp ring.
9. Replace the motorhead and upper container assembly of the vacuum on top of the new SAFE-PAK.
10. Secure the motorhead and upper container assembly to the SAFE-PAK with the clamp ring.
11. Reattach the working hose to the SAFE-PAK inlet.

# Safe-Seal for the Nilfisk SAFE-PAK™

For added security, place this sticker  
over the exhaust port of the  
Safe-Pak container after use.

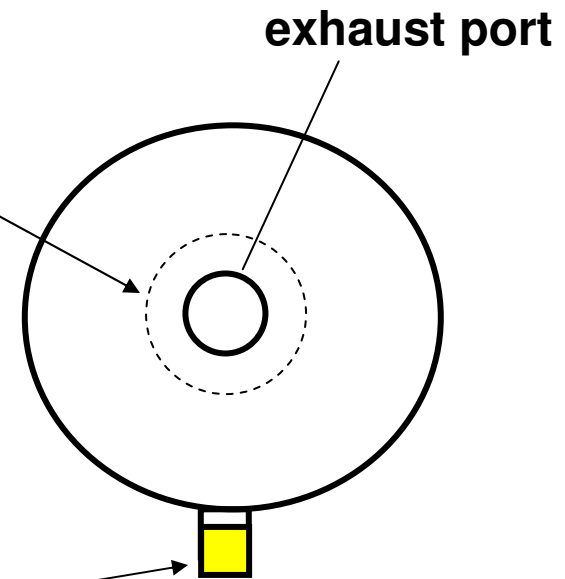


**Nilfisk**  
cfm

*Powerful vacuums. Proven solutions.*

Sample of label placed over the exhaust  
port of SAFE-PAK just prior to disposal

Yellow safety cap for SAFE-PAK inlet



**top view of  
SAFE-PAK**